

1. Identification

Product identifier	MEK
Other means of identification	
CAS number	78-93-3
Synonyms	2-Butanone ; Ethyl Methyl Ketone ; MEK ; Methyl Acetone
Recommended use	General purpose solvent.
Recommended restrictions	Use in accordance with manufacturer's recommendations.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Greenfield Global USA Inc.
Address	1101 Isaac Shelby Drive Shelbyville, KY 40065 USA
Telephone	502.232.7600
Fax	502.633.6100
Company Name	Greenfield Global USA Inc.
Address	58 Vale Road Brookfield, CT 06804 USA
Telephone	203.740.3471
Fax	203.740.3481
Emergency phone number	
USA	CHEMTREC: 1.800.424.9300 (CCN 17213)
International	CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Methyl ethyl ketone	2-Butanone ; Ethyl Methyl Ketone ; MEK ; Methyl Acetone	78-93-3	100

Composition comments All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is soluble in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions**7. Handling and storage****Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. Do not breathe mist or vapor. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Material	Type	Value
Methyl ethyl ketone (CAS 78-93-3)	PEL	590 mg/m3 200 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
Methyl ethyl ketone (CAS 78-93-3)	STEL	300 ppm
	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Methyl ethyl ketone (CAS 78-93-3)	STEL	885 mg/m3
		300 ppm
	TWA	590 mg/m3 200 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Material	Value	Determinant	Specimen	Sampling Time
Methyl ethyl ketone (CAS 78-93-3)	2 mg/l	MEK	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles are recommended.

Skin protection
Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection
Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Color Colorless, clear.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point -124.6 °F (-87 °C)

Initial boiling point and boiling range 176 °F (80 °C)

Flash point 15.8 °F (-9.0 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 1.8 % v/v

Flammability limit - upper (%) 10.1 % v/v

Vapor pressure 95 hPa (71 mmHg) (68 °F (20 °C))

Vapor density 2.5

Relative density 0.805 g/ml (68 °F (20 °C))

Solubility(ies)

Solubility (water) soluble

Auto-ignition temperature 759.2 °F (404 °C)

Decomposition temperature Not available.

Viscosity Not available.

Other information

Explosive properties Not explosive.

Molecular formula C4-H8-O

Molecular weight 72.11 g/mol

Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Amines. Ammonia. Inorganic acids. Caustics. Isocyanates. Pyridines.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness and dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Prolonged skin contact may cause temporary irritation.

Eye contact Causes serious eye irritation.

Ingestion May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity May be harmful if swallowed.

Product	Species	Test Results
Methyl ethyl ketone (CAS 78-93-3)		
Acute		
Dermal		
LD50	Rat	6400 mg/kg
Inhalation		
<i>Vapor</i>		
LC50	Rat	34.5 mg/l, 4 Hours
Oral		
LD50	Rat	2600 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause respiratory irritation. May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species		Test Results
Methyl ethyl ketone (CAS 78-93-3)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	5091 mg/l, 48 Hours
Fish	LC50	Pimephales promelas	3220 mg/l, 96 Hours

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential No data available for this product.

Mobility in soil The product is soluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste U List: Reference

Methyl ethyl ketone (CAS 78-93-3) U159

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1193

UN proper shipping name Methyl ethyl ketone (METHYL ETHYL KETONE RQ = 5,000 lbs)

Transport hazard class(es)

Class 3

Subsidiary risk -

Label(s) 3

Packing group II

Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB2, T4, TP1

Packaging exceptions 150

Packaging non bulk 202

Packaging bulk 242

IATA

UN number UN1193

UN proper shipping name Methyl ethyl ketone

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards No.

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1193

UN proper shipping name METHYL ETHYL KETONE

Transport hazard class(es)**Class** 3**Subsidiary risk** -**Packing group** II**Environmental hazards****Marine pollutant** No.**EmS** F-E, S-D**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.**15. Regulatory information****US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Methyl ethyl ketone (CAS 78-93-3) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes**Classified hazard categories** Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

Methyl ethyl ketone (CAS 78-93-3) 6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Methyl ethyl ketone (CAS 78-93-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Methyl ethyl ketone (CAS 78-93-3) 6714

US state regulations**US. Massachusetts RTK - Substance List**

Methyl ethyl ketone (CAS 78-93-3)

US. New Jersey Worker and Community Right-to-Know Act

Methyl ethyl ketone (CAS 78-93-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Methyl ethyl ketone (CAS 78-93-3)

US. Rhode Island RTK

Methyl ethyl ketone (CAS 78-93-3)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl ethyl ketone (CAS 78-93-3)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 19-October-2018**Revision date** -**Version #** 01

HMIS® ratings
 Health: 2
 Flammability: 3
 Physical hazard: 0

Disclaimer This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at <http://www.greenfield.com/tc-po-us/>. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.