SAFETY DATA SHEET

1. Identification

Product identifier **Ammonium Hydroxide**

Other means of identification

CAS number 1336-21-6

Synonyms Aqueous Ammonia, Strong Ammonia Solution, Ammonia Solution

Recommended use General purpose solvent.

Recommended restrictions Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065
USA

Telephone 502.232.7600

Fax 502.633.6100

Company Name Greenfield Global USA Inc.

Address 58 Vale Road
Brookfield, CT 06804
USA

Telephone 203.740.3471

Fax 203.740.3481

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)

International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Category 4
Skin corrosion/irritation	Category 1B
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation

Environmental hazards Hazardous to the aquatic environment, acute hazard — Category 1

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Harmful if swallowed. Causes severe skin burns and eye damage. May cause respiratory irritation. Very toxic to aquatic life.

Precautionary statement

Prevention Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Collect spillage.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Ammonia, anhydrous		7664-41-7	30
Water		7732-18-5	70

Composition comments All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes digestive tract burns. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards The product is non-combustible.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ammonia, anhydrous (CAS 7664-41-7)	PEL	35 mg/m3
		50 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ammonia, anhydrous (CAS 7664-41-7)	STEL	35 ppm
	TWA	25 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ammonia, anhydrous (CAS 7664-41-7)	STEL	27 mg/m3
		35 ppm
	TWA	18 mg/m3
		25 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles and face shield are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection

Other

Wear appropriate chemical resistant clothing.

Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	11.7 at 20 °C
Melting point/freezing point	-76 °F (-60 °C)
Initial boiling point and boiling range	96.8 °F (36 °C)
Flash point	Not applicable.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	16 % v/v
Flammability limit - upper (%)	25 % v/v
Vapor pressure	115 mm Hg (68 °F (20 °C))
Vapor density	1.21
Relative density	0.9 (77 °F (25 °C))
Solubility(ies)	
Solubility (water)	Partially soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	1203.8 °F (651 °C) approximately
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.90 g/cm3 estimated at 25 °C
Explosive properties	Not explosive.
Molecular formula	H5-N-O
Molecular weight	35.05 g/mol
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials. Do not mix with other chemicals.

Incompatible materials	Acids. Oxidizing agents. Copper. Iron. Zinc. Chlorine.
Hazardous decomposition products	Thermal decomposition or combustion may produce: Ammonia. Nitrogen oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes digestive tract burns. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Product	Species	Test Results
Ammonium hydroxide (CAS 1336-21-6)		
Acute		
Oral		
LD50	Rat	350 mg/kg

Components	Species	Test Results
Ammonia, anhydrous (CAS 7664-41-7)		
Acute		
Inhalation		
Gas		
LC50	Mouse	2940 mg/m3, 1 Hours
	Rat	5137 mg/m3, 1 Hours

Skin corrosion/irritation	Causes severe skin burns.
Serious eye damage/eye irritation	Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Very toxic to aquatic life.

Components		Species	Test Results
Ammonia, anhydrous (CAS 7664-41-7)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia magna	25 mg/l, 48 Hours
Fish	LC50	Rainbow Trout	0.16 - 0.37 mg/l, 96 Hours
Chronic			
Crustacea	NOEC	Daphnia magna	0.42 mg/l, 21 days
Fish	NOEC	Pink salmon (Oncorhynchus gorbuscha)	1.2 mg/l, 21 days

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available for this product.

Mobility in soil The product is partially soluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN2672
UN proper shipping name Ammonia solution
Transport hazard class(es)
Class 8
Subsidiary risk -
Label(s) 8
Packing group III
Environmental hazards
Marine pollutant Yes
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions IB3, IP8, T7, TP1
Packaging exceptions 154
Packaging non bulk 203
Packaging bulk 241

IATA

UN number UN2672
UN proper shipping name Ammonia solution
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards Yes.
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN2672

UN proper shipping name	AMMONIA SOLUTION
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
General information	IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ammonia, anhydrous (CAS 7664-41-7) Listed.

SARA 304 Emergency release notification

AMMONIA (CAS 7664-41-7) 100 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA) This substance is on the TSCA 8(b) inventory and is designated “active”.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Ammonia, anhydrous	7664-41-7	100	500		

SARA 311/312 Hazardous chemical Yes

Classified hazard categories
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ammonia, anhydrous	7664-41-7	30

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Ammonia, anhydrous (CAS 7664-41-7)

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)	Hazardous substance
Safe Drinking Water Act (SDWA)	Not regulated.
Food and Drug Administration (FDA)	Total food additive Direct food additive GRAS food additive

US state regulations

US. Massachusetts RTK - Substance List

Ammonia, anhydrous (CAS 7664-41-7)

US. New Jersey Worker and Community Right-to-Know Act

Ammonia, anhydrous (CAS 7664-41-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Ammonia, anhydrous (CAS 7664-41-7)

US. Rhode Island RTK

Ammonia, anhydrous (CAS 7664-41-7)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Ammonia, anhydrous (CAS 7664-41-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 12-July-2019

Revision date -

Version # 01

HMIS® ratings Health: 3
Flammability: 0
Physical hazard: 0

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