



**PRODUCT SPECIFICATION SHEET**  
**SIC-3 (Special Insolv C-3), 200 proof**  
(Ethanol denatured with IPA, Methanol & MIBK)  
*Grain Derived Ethanol*  
Catalog # / Product Code: 125SIC3200

<b>Test</b>	<b>Specifications</b>	<b>Typical Result</b>
Ethanol	89.85% (v/v)	Pass
Methanol	4.49% (v/v)	Pass
MIBK	0.94% (v/v)	Pass
Isopropanol	4.72% (v/v)	Pass
Appearance	Clear	Pass
Odor	Characteristic	Pass
Specific Gravity @ 15.56°C (60°F)	0.7934 – 0.7950	0.7945
Acidity (wt.%)	< 0.0025%	Pass
Water Solubility	Complete	Pass
Color, Pt-Co	Characteristic	Pass

Form: SIC-3, 200, Spec Sheet, Revision 1.4, 08/15, KD

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.