SAFETY DATA SHEET



1. Identification

Product identifier Ethyl Alcohol 40 Proof

Other means of identification

Synonyms Ethyl Alcohol 14-18%; Ethanol Recommended use General purpose solvent.

Recommended restrictionsUse in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065

USA

Telephone 502.232.7600 **Fax** 502.633.6100

Company Name Greenfield Global USA Inc.

Address 58 Vale Road

Brookfield, CT 06804

USA

 Telephone
 203.740.3471

 Fax
 203.740.3481

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 3Health hazardsSerious eye damage/eye irritationCategory 2

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapor. Causes serious eye irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves/eye

protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire:

Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

| Chemical name | CAS number | % |
|---------------|------------|---------|
| Ethyl Alcohol | 64-17-5 | 14 - 20 |
| Water | 7732-18-5 | 80 - 86 |

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Coughing.

Indication of immediate medical attention and special treatment needed

General information

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing

before reuse. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

the enemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Specific methods

Specific methods

General fire hazards

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Use standard firefighting procedures and consider the hazards of other involved materials.

Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Ethyl Alcohol 40 Proof SDS US

944610 Version #: 01 Revision date: - Issue date: 22-August-2018

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

| US. OSHA Table Z-1 Limits for Air Components | Type | Value | |
|--|--------------|------------|--|
| Ethyl Alcohol (CAS 64-17-5) | PEL | 1900 mg/m3 | |
| | | 1000 ppm | |
| US. ACGIH Threshold Limit Values Components | Туре | Value | |
| Ethyl Alcohol (CAS 64-17-5) | STEL | 1000 ppm | |
| US. NIOSH: Pocket Guide to Chemi | ical Hazards | | |
| Components | Туре | Value | |
| Ethyl Alcohol (CAS 64-17-5) | TWA | 1900 mg/m3 | |
| | | 1000 ppm | |

Biological limit values Appropriate engineering

controls

No biological exposure limits noted for the ingredient(s).

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Other suitable gloves can be recommended by the

glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection

Other Wear appropriate chemical resistant clothing.

limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. Form Liquid.

Color Clear liquid; invisible vapor.

Odor Sweet. Alcohol-like.

Odor threshold Not available. pH Not available.

Melting point/freezing point 19.4 - 21.2 °F (-7 - -6 °C) Initial boiling point and boiling 188.6 - 194 °F (87 - 90 °C)

range

Flash point 104.0 - 114.8 °F (40.0 - 46.0 °C) closed cup

Evaporation rate Expected to be rapid.
Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

3.3 % (for 100% Ethanol)

(%)

Flammability limit - upper

19 % (for 100% Ethanol)

(%)

Vapor pressure 59.5 hPa (for 100% Ethanol) (68 °F (20 °C))

Vapor density 1.6

Relative density 0.972 - 0.977 g/ml (77 °F (25 °C))

Solubility(ies)

Solubility (water) Completely soluble.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Explosive properties Not explosive.

Molecular formula C2H60 (Ethanol)

H2O (Water)

Molecular weight 18.02 g/mol (Water)

46.07 g/mol (Ethanol)

Oxidizing properties Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardousHazardous polymerization does not occur.

reactions

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid

temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Prolonged skin contact may cause temporary irritation.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and

blurred vision. Coughing.

Information on toxicological effects

Acute toxicity

| Components | Species | Test Results | |
|-----------------------------|---------|-------------------------|--|
| Ethyl Alcohol (CAS 64-17-5) | | | |
| <u>Acute</u> | | | |
| Inhalation | | | |
| Vapor | | | |
| LC50 | Rat | 117 - 125 mg/l, 4 Hours | |
| Oral | | | |
| LD50 | Rat | 10470 mg/kg | |

Skin corrosion/irritation

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

Prolonged skin contact may cause temporary irritation.

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

| components | | Species | Test Results | |
|-----------------------|--------|---------------------------|----------------------|--|
| thyl Alcohol (CAS 64- | -17-5) | | | |
| Aquatic | | | | |
| Algae | EC10 | Freshwater algae | 11.5 mg/l, 72 hours | |
| | EC50 | Freshwater algae | 275 mg/l, 72 hours | |
| Fish | LC50 | Freshwater fish | 11200 mg/l, 24 hours | |
| | NOEC | Freshwater fish | 250 mg/l | |
| Invertebrate | EC50 | Freshwater invertebrate | 5012 mg/l, 48 hours | |
| | | Marine water invertebrate | 857 mg/l, 48 hours | |
| | NOEC | Freshwater invertebrate | 9.6 mg/l, 10 days | |
| | | | | |

| Components | | Species | Test Results | |
|-----------------|------|---------------------------|--------------------|--|
| | | Marine water invertebrate | 79 mg/l, 96 hours | |
| Other | EC50 | Lemna minor | 4432 mg/l, 7 days | |
| | NOEC | Lemna minor | 280 mg/l, 7 days | |
| Other | | | | |
| Micro-organisms | LC50 | Micro-organisms | 5800 mg/l, 4 hours | |
| Terrestial | | | | |
| Plant | EC50 | Terrestrial plant | 633 mg/kg dw | |

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available.

Mobility in soil

This product is miscible in water.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1170

UN proper shipping name Ethanol solution

Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Packing group III

Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 24, B1, IB3, T2, TP1

Packaging exceptions 4b, 150
Packaging non bulk 203
Packaging bulk 242

IATA

UN number UN1170

UN proper shipping name Transport hazard class(es) Ethanol solution

Class 3
Subsidiary risk Packing group III
Environmental hazards No.

Environmental hazards No **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1170

UN proper shipping name ETHANOL SOLUTION

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III

Environmental hazards

Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

No.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard Flammable (gases, aerosols, liquids, or solids)

categories Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethyl Alcohol (CAS 64-17-5) Low priority

US state regulations

US. Massachusetts RTK - Substance List

Ethyl Alcohol (CAS 64-17-5)

US. New Jersey Worker and Community Right-to-Know Act

Ethyl Alcohol (CAS 64-17-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethyl Alcohol (CAS 64-17-5)

US. Rhode Island RTK

Ethyl Alcohol (CAS 64-17-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

New Zealand

Philippines

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|----------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |

Philippine Inventory of Chemicals and Chemical Substances Yes

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

16. Other information, including date of preparation or last revision

New Zealand Inventory

22-August-2018 Issue date

Revision date Version # 01

HMIS® ratings Health: 2

Flammability: 2 Physical hazard: 0

Disclaimer This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found

at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the

time of writing.

SDS US

Issue date: 22-August-2018

Revision date: -

Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).